

PRESS

PARTS

PRINTER PAT FACT SHEET

FITTING INSTRUCTIONS FOR REPLACEMENT BATCH COUNTER

- Turn off the machine at the main switch and remove the control panel housing the old counter.
- Pull the connector from the old counter and remove the old unit from the panel.
- Take out the new counter and slide it through the adaptor plate supplied. Secure the assembly to the control panel using the new clamp supplied. Slide the clamp over the back of the new counter and over the ratchet area until it clamps up in the panel.
- Unclamp each wire from the old connector and reinsert the wires into the new connecting blocks according to the table below. I suggest that you number each of the cables as you remove them.

OLD SYSTEM	NEW SYSTEM
1	7
2	8
3	6
5	1
6	2
8	4
9	No longer used

- The wire going to 9 on the old connector is not required and can be taped over and tucked away. The new counter can be set to count forwards or backwards in menu line 22. The switch on the panel for selecting this function is also redundant. There is also a link wire on the new connector between 1 and 3.
- Check that there is sufficient slack in the cabling before refitting the panel, if necessary gently pull a little slack through.
- There shouldn't be any need to change anything in the menu system. If the preset value is 000000 then the feeder will not be interrupted.

NEED HELP

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