

PRINTER PAT FACT SHEET

**FITTING INSTRUCTIONS FOR REPLACEMENT
DELIVERY LAMP**

The delivery lamp unit operates on 240volts and is potentially dangerous. If in doubt, the unit should be fitted by an electrician.

- Position the delivery gripper bars conveniently for access and turn the machine off from the electrical supply.
- Loosen the 3 wires in the terminal block of the old lamp unit. Unwind the flexible trunking from the gland on the old unit and pull the wiring out.
- There are 3 fixings. Two allen bolts on the drive side, and a clamping arrangement on the operators side using a couple of nuts and washers. Examine this clamp carefully before disassembling, as it is important for the new unit to be secured firmly.
- Remove the 2 allen bolts and loosen the clamp nut at the control gear end. Remove the old unit and transfer the cable entry gland to the new unit.
- Fitting the new lamp unit is a reversal of removing the old one. One of the wires is an earth wire and it may have been attached to the metalwork of the old unit by a washer or spade terminal. Cut off the terminal and bare 6 millimetres of wire. Secure this in the centre position in the terminal block of the new unit. The other 2 connections can be made either way.
- It is most important to check for clearance to the gripper bars both above and below. You will see that the clamp arrangement mentioned before is not a very positive design, and there isn't much gap. You must check during and after tightening the 2 nuts that there is satisfactory clearance to the gripper bars both above and below. Inch the machine by hand!

Replacement fluorescent tubes are available from PRESS PARTS

PP410 £8.50 each

NEED HELP

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