

# PRESS

# PARTS

## PRINTER PAT FACT SHEET

### ROGERS DAMPING SYSTEM

Thank you for purchasing Rogers Damping Sleeves. We would like to offer a few tips to ensure that you get the best possible performance from this product.

- Fit the damping sleeve onto the special size rubber roller. Before applying lukewarm water make certain the roller is positioned at one end with a 5mm overlap. After shrinking on the cover cut the other end off with a 5mm overlap.
- Set in the roller in the upper position and adjust whilst wet with a medium drag of a setting strip to the oscillator, and a small bounce on the plate. On the GTO press engage the rider latch against the top damping journal. I definitely recommend using only one form damper. The use of two dampers will lead to some very random results!
- Happy printing! In use, try and make sure the Rogers damper is reasonably well charged with water before dropping it on the plate. Try also not to leave the damper down while the press is idling.
- Cleaning the damper after each days use is crucially important. The life of the sleeve will be determined by how it is cleaned. Because of the importance of cleaning I recommend that the roller is taken out of the press.
- Do not scrub! The best way to clean them is to wipe them over with a clean swab and medium blanket wash, then a wipe over with the water sponge and put the roller back in the press. Try to set the roller back as it came out in order to preserve the settings.

Further things to consider:

Use just a good quality fount solution, no IPA is required!

Do not worry that the damper looks soiled. It will take in ink pigment which will never come out. This will not affect its performance providing the cleaning in 4 above has been adhered to.

Most colour changes will not involve cleaning the damper!

If any ink or varnish dries on the sleeve then the sleeve is damaged and cannot be reclaimed.

A conventional molloton cover is normally used on the vibrator. If the Rogers sleeve is OK and the recommendations in 2 are used, it is possible for the vibrator to stay clean and barely need any cleaning!

On electric motor driven damping systems it is possible to use the special Rogers Ductor sleeve to very good effect!  
I recommend storing the damping roller back in the press as the sleeve becomes brittle and easily damaged when it dries out overnight.  
Rogers damping sleeves are specially packed in an inert gas and hermetically sealed. Do not remove sleeve unless immediately fitting onto a roller.  
On GTO presses lift up the rider latch and engage it against the upper damping journal.

**NEED HELP**

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